

# **T-Save HTS-P / HTS-M Insulation fastener**

Anchor vers	ion				Be	enefits
				-Save HTS-P -Save HTS-M		Fastening in all base materials of category A, B, C, D and E Easy and fast to install Best insulation surface finish Heat transmission class 0,000 W/K
Base materia	al					
3089						
Concrete (non-cracked)	Solid brick	Hollow bric	Lightweight k Aggregate concrete	Autoclaved aerated concrete		
Other inform	ation					
		CE				
Fastening of insulation	European Technical Assessment	CE conformity	,			
Approvals/C	ertificates		A (1 1/ / 1			
Description			Authority / Labo	oratory		No. / date of issue

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European technical assessment a)	ZAG, Ljubljana	ETA-14/0400 / 2017-06-23

# Basic loading data for short term acting loads e.g. wind (for a single anchor)

# All data in this section applies to:

- Correct setting (see setting instruction)
- No edge distance and spacing influence
- Redundant fastenings in the base materials as specified in the tables
- Minimum base material thickness or greater
- Transmission of wind suction loads only
- Anchor and its plate is not exposed to UV-radiation for more than 6 weeks



# Characteristic resistance (short term acting load)

Base material			T-Save HTS-P / T-Save HTS-M
Concrete ≥ C12/15	N <sub>Rk</sub>	[kN]	0,9
Solid clay brick Mz 12/2,0	N <sub>Rk</sub>	[kN]	0,9
Solid sand-lime brick KS 12/1,8	N <sub>Rk</sub>	[kN]	0,9
Vertically perforated clay brick Hlz 20/1,6	N <sub>Rk</sub>	[kN]	0,75 <sup>a)</sup>
Vertically perforated sand-lime brick KSL 12/1,4	N <sub>Rk</sub>	[kN]	0,75 <sup>a)</sup>
Lighweight Aggregate Concrete ≥ LAC4 (raw density ≥ 1,4 kg/dm³)	N <sub>Rk</sub>	[kN]	0,60
Autoclaved aerated concrete $\geq$ PP4 (raw density $\geq$ 0,5 kg/dm <sup>3</sup> )	N <sub>Rk</sub>	[kN]	0,40

a) The value applies only for outer web thickness ≥ 20 mm, rotary drilling only

## Design resistance (short term acting load)

Base material			T-Save HTS-P / T-Save HTS-M
Concrete ≥ C12/15	$N_{Rd}$	[kN]	0,45
Solid clay brick Mz 12/2,0	$N_{Rd}$	[kN]	0,45
Solid sand-lime brick KS 12/1,8	$N_{Rd}$	[kN]	0,45
Vertically perforated clay brick Hlz 20/1,6	$N_{Rd}$	[kN]	0,375 <sup>a)</sup>
Vertically perforated sand-lime brick KSL 12/1,4	$N_{Rd}$	[kN]	0,375 <sup>a)</sup>
Lighweight Aggregate Concrete ≥ LAC4 (raw density ≥ 1,4 kg/dm³)	$N_{Rd}$	[kN]	0,30
Autoclaved aerated concrete $\ge$ PP4 (raw density $\ge$ 0,5 kg/dm <sup>3</sup> )	$N_{Rd}$	[kN]	0,20

a) The value applies only for outer web thickness ≥ 20 mm, rotary drilling only

# Recommended loads (short term acting load)

Base material			T-Save HTS-P / T-Save HTS-M
Concrete ≥ C12/15	N <sub>Rec</sub>	[kN]	0,3
Solid clay brick Mz 12/2,0	$N_{Rec}$	[kN]	0,3
Solid sand-lime brick KS 12/1,8	$N_{Rec}$	[kN]	0,3
Vertically perforated clay brick Hlz 20/1,6	$N_{Rec}$	[kN]	0,25 <sup>a)</sup>
Vertically perforated sand-lime brick KSL 12/1,4	$N_{Rec}$	[kN]	0,25 <sup>a)</sup>
Lighweight Aggregate Concrete ≥ LAC4 (raw density ≥ 1,4 kg/dm³)	$N_{Rec}$	[kN]	0,20
Autoclaved aerated concrete $\geq$ PP4 (raw density $\geq$ 0,5 kg/dm <sup>3</sup> )	N <sub>Rec</sub>	[kN]	0,13

a) The value applies only for outer web thickness  $\geq$  20 mm, rotary drilling only



# Recommended (short term) pull-through loads in different insulation materials <sup>a)</sup>

Base material	Thickness [mm]	Plate-Ø [mm]	Pull-through load [kN]
Expanded polystyrene EPS	60-100	≥ 60	0,15
Expanded polystyrene EPS	120-260	≥ 60	0,20
Mineral wool, type HD	60-260	≥ 60	0,15
Mineral wool, type WV	60-260	≥ 90	0,15 <sup>b)</sup>
Mineral wool, type lamella	60-260	≥ 140	0,167 <sup>c)</sup>

a) Recommended values in case that the insulation material to be fixed is not covered by a European Technical Assessment (ETA) or any national approval document. If the ETICS to be fixed is covered by an ETA or any national approval document, the given pull-through resistance in the ETA or national approval document is applicable. The design of anchorages must be carried out in accordance to EAD330196-01-0604 and ETAG 004 or applicable national regulation under the responsibility of an engineer experienced in anchorages.

b) HILTI slip-on plate HDT 90 must be used

c) HILTI slip-on plate HDT 140 must be used

## Basic provisions for fixing insulation on the bottom side of ceilings

## All data in this section applies to

- Correct setting (see setting instruction)
- No edge distance and spacing influence
- Redundant fastening in non-cracked concrete
- Minimum base material thickness or greater
- Transmission of quasi-static permanent loads only
- Anchor and its plate is not exposed to UV-radiation for more than 6 weeks

## Note: Each panel shall be supported by 4 anchors at least e.g. by T-joint fixing.

#### Recommended number of anchors for fixing panels to ceilings w/o consideration of wind load<sup>a</sup>):

Specific panels weight	Number of anchors per m <sup>2</sup>
EPS (≤30 kg/m³, TR≥100 kPa, 60mm≤thickness≤260)	
Mineral wool (≤120 kg/m³, TR≥3.5 kPa, 60mm≤thickness≤120mm	4
Mineral wool (≤150 kg/m³, TR≥3.5 kPa, 60mm≤thickness≤100mm	
Mineral wool (≤200 kg/m³, TR≥3.5 kPa, 60mm≤thickness≤70mm	5

a) These technical data are not covered by ETA-14/0400. They are based on a HILTI-internal assessment. A safety factor for dead load  $\gamma_F$ =1,35, a safety factor  $\gamma_{M,EPS}$ =1,50, a safety factor  $\gamma_{M,Mineralwool}$ =2,00 for material is considered.

## Point thermal transmittance

Base material	Thickness [mm]	Point thermal transmittance χ [W/K]
Insulation	60-260	0,000

#### Plate Stiffness and plate capacity

Base material	Thickness	Capacity of plate	Plate stiffness
	[mm]	[kN]	[kN/mm]
Insulation	60-260	1,4	0,6



## Service temperature range

Base material temperature		Maximum long term base material temperature	Maximum short term base material temperature
Temperature range	0 °C to +40 °C	+24 °C	+40 °C

#### Maximum short term base material temperature

Short-term elevated base material temperatures are those that occur over brief intervals, e.g. because of diurnal cycling.

## Maximum long term base material temperature

Long-term elevated base material temperatures are roughly constant over significant periods of time.

# Materials

## Material quality

Part		Material
Anchor sleeve	HTS-P and HTS-M	Polyethylene, black
Anchor plate	HTS-P und HTS-M	Polypropylene, white
Expansion pin	HTS-P	Polyamide, fiber reinforced 50%, black
Expansion pin	HTS-M	Expansion element: steel Shaft: polyamide, fiber reinforced 50%, black
Slip-on plate	HDT 90	Polypropylene, fiber reinforced, white
Slip-on plate	HDT 140	Polyamide, fiber reinforced, white

## **T-Save HTS-P**





## Anchor dimensions

			T-Save HTS-P / T-Save HTS-M
Diameter of sleeve	d <sub>nom</sub>	[mm]	8
Minimum length of anchor body	L <sub>a,min</sub>	[mm]	100
Maximum length of anchor body	L <sub>a,max</sub>	[mm]	300
Minimum length of pin	$L_{N,min}$	[mm]	101
Maximum length of pin	$L_{N,max}$	[mm]	301

# Anchor designations

		T-Save HTS-P / T-Save HTS-M
Expansion screw	Top of head	T-Save HTS-P: Anchor length La (e.g. "220")
		T-Save HTS-M: Anchor length La (e.g. "220" and a dot •)
Plate		Producer: HILTI
	Top of plate	Anchor type: T-Save
		Base material categories: A, B, C, D, E
	Bottom side of plate	Nominal embedment depth: hnom=30 mm for base
		material categories A, B, C, D, E
		Nominal drill bit diameter: 8 mm

# **Setting information**



# Setting details:

			T-Save HTS-P / T-Save HTS-M
Nominal diameter of drill bit	do	[mm]	8
Cutting diameter of drill bit	d <sub>cut</sub> ≤	[mm]	8,45
Depth of drill hole	h₁≥	[mm]	40
Effective anchorage depth	h <sub>ef</sub>	[mm]	25
Overall embedment depth	$\mathbf{h}_{nom}$	[mm]	30
Thickness of insulation	h⊳	[mm]	60 to 260
Maximum thickness of tolerance layer	t <sub>tol,max</sub>	[mm]	La - h <sub>nom</sub> - h <sub>D</sub> a)
Installation temperature		[°C]	0 to +40
UV exposure			≤ 6 weeks

 a) L<sub>a</sub> ... Anchor length, h<sub>nom</sub> ... Overall embedment depth, h<sub>D</sub> ... Thickness of insulation Example: T-Save HTS 8x220-P: L = 220mm; h<sub>em</sub> = 30mm; h<sub>D</sub> = 180mm

T-Save HTS 8x220-P:  $L_a = 220mm$ ;  $h_{nom} = 30mm$ ;  $h_D = 180mm$  $t_{tol,max} = 220 - 30 - 180 = 10mm$ 



## Installation equipment

Anchor size	T-Save HTS-P / T-Save HTS-M
Rotary hammer	Corded: HILTI TE 2 – TE 7
	Battery: HILTI TE2-A22, TE4-A22, TE6-A36
Installation	Hammer 500g to 1500g

# Minimum edge distance, minimum spacing and minimum base material thickness

			T-Save HTS-P / T-Save HTS-M
Minimum base material thickness		[mm]	100
Minimum spacing	Smin	[mm]	100
Minimum edge distance	Cmin	[mm]	100
S <sub>min</sub> C <sub>min</sub>	Cmin	→ → S <sub>mi</sub>	

# Setting instruction\*

\*For detailed information on installation see instruction for use given with the package of the product.

